

Claims

1. A method for manufacturing a right-and-left screw having a first external thread and a second external thread formed reversely and having a smaller pitch from said first external thread, and a first internal thread mounted on said first external thread and a second internal thread mounted on said second external thread,
5 and said method simultaneously makes said first external thread and said second external thread by rolling a screw material by use of a rolling die having a first thread cutting blade for said first external thread and a second thread cutting blade for said second external thread on the same surface,
10 wherein a diameter of said screw material is smaller than a diameter of screw material generally using only for said first external thread.
2. The method for manufacturing a right-and-left screw in accordance with claim 1,
15 wherein the reduced ratio of the diameter of said screw material is 0.1 to 3.0 % with respect to said diameter of screw material generally using only for said first external thread.
3. The method for manufacturing a right-and-left screw in accordance with claim 1,
20 wherein said first external thread is a coarse thread and said second external thread is a fine coarse thread.